



EN 4165

QUALIFIED

OPTIMUS

EN 4165 BY NICOMATIC
& CUSTOMIZED
SOLUTIONS



MODULAR – COMPACT – ROBUST – SEALED
FROM FULL STANDARD TO FULL CUSTOM

CONNECT
FURTHER

OUR CORE VALUE

FAMILIAR OR
NEW TO THE
PRODUCT
LINE,
DISCOVER
NICOMATIC
SOLUTIONS,
BEYOND
PERFOR-
MANCE.

TOGETHER
WE'LL FIND
THE BEST
SOLUTION

WE ARE NICOMATIC

Creative interconnect solutions provider

SUMMARY

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MÓDULAR BY NATURE



NICOMATIC



CREATIVE
INTERCONNECT
SOLUTIONS



PROTECT WHAT
MATTERS

EN 4165

MEET THE STANDARD

Recognized for over 30 years for its miniaturized rectangular connectors, it is a natural progression for Nicomatic to now expand its product range further with a new connector, still rectangular, but this time standardised to address increasingly harsh environments. Our modular solutions meet the EN4165 standard and are also developed in accordance with the ARINC 809 committee, which is a standard developed for the civil aviation market. Branded under the Optimus name, our connectors are compliant with EN 4165 standards (details available on our website).



INDUSTRY
LEADING
LEAD TIMES

THINK
ABOUT

...

OUTSIDE
THE BOX
RACK
& PANEL

A modular solution optimized for PCB and panel connection in weight and space constrained applications.

RECTANGULAR I/O

*Based on EN4165 standard /
Sealing / EMI protection*

FULLY INTERMATEABLE & INTERCHANGEABLE

With existing EN 4165 solutions

PCB ADAPTED

*Direct connection to mother board /
Efficient PCB fixing*

SPACE SAVING

*Slim fit & high density compared
to circular connectors*

STACKABLE

Possibility to pile up connectors

RACK & PANEL

Robust blind mating / Re-alignment

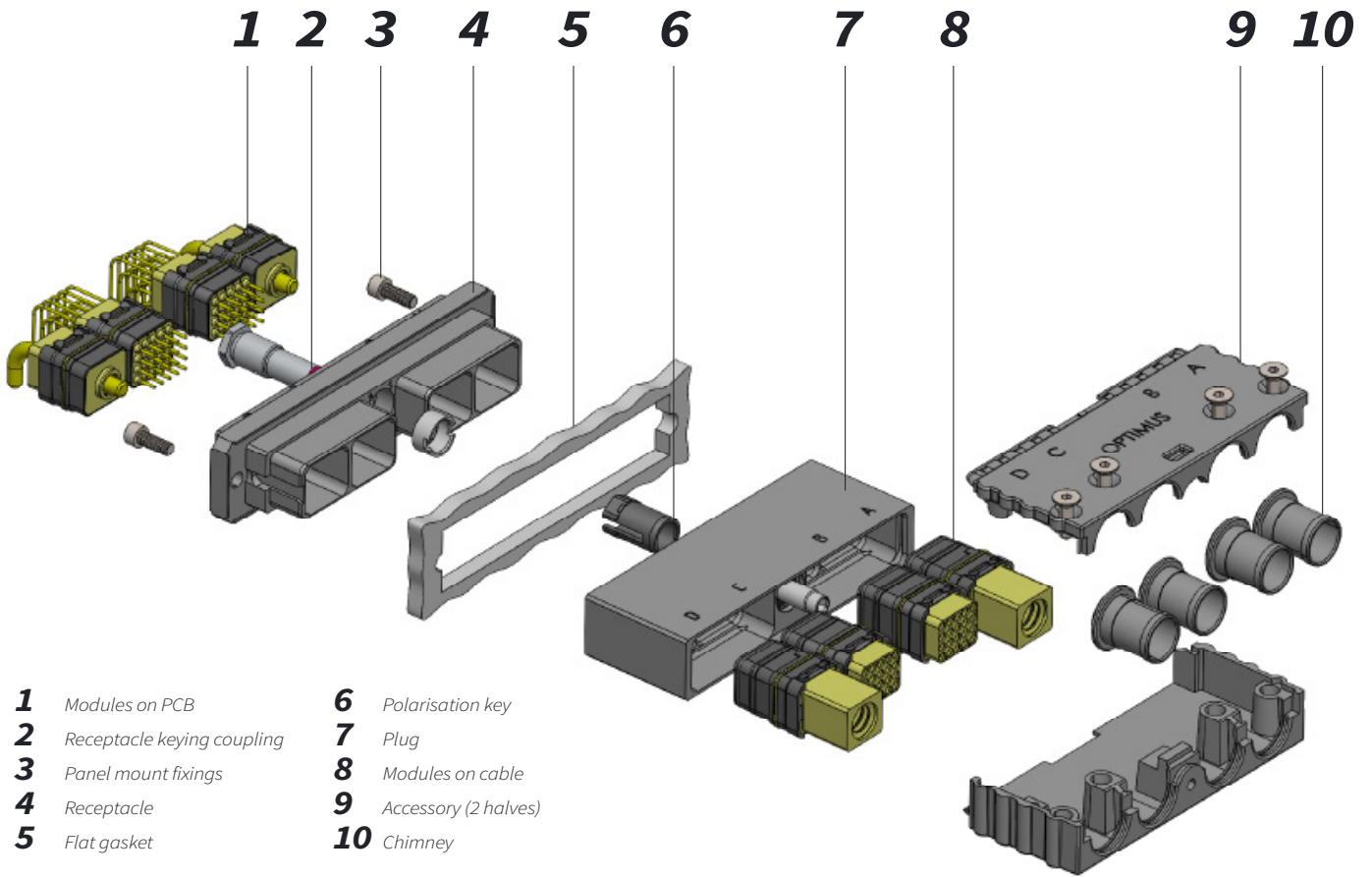
EASY MAINTENANCE

Removable contacts and modules

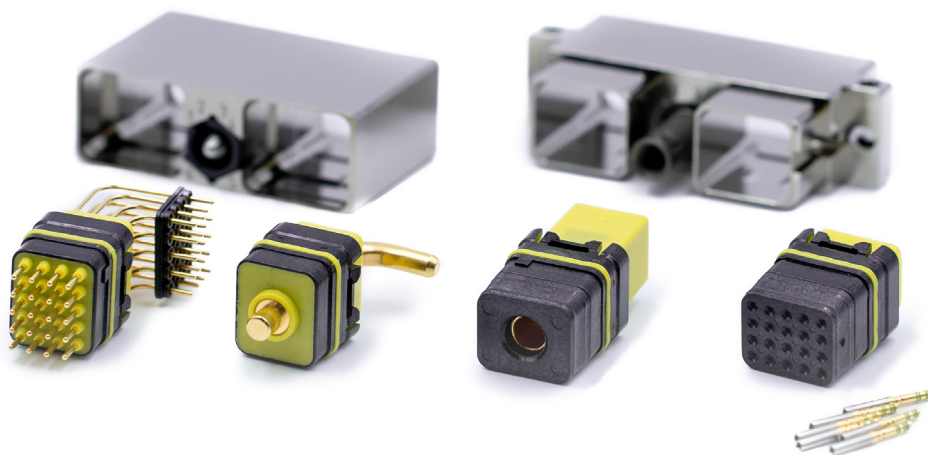
AS / EN 9100

Aerospace quality standards

→ ANATOMY OF A STANDARD EN 4165



- 1** Modules on PCB
- 2** Receptacle keying coupling
- 3** Panel mount fixings
- 4** Receptacle
- 5** Flat gasket
- 6** Polarisation key
- 7** Plug
- 8** Modules on cable
- 9** Accessory (2 halves)
- 10** Chimney



Main applications

EN 4165 STANDARD / *Harsh environment requirements*



→ CIVIL AEROSPACE



EN 4165 norm



Modularity



Easy maintenance



→ **MILITARY VEHICLES**



Robustness



Data reliability



Modularity



→ **DEFENCE AVIONICS**



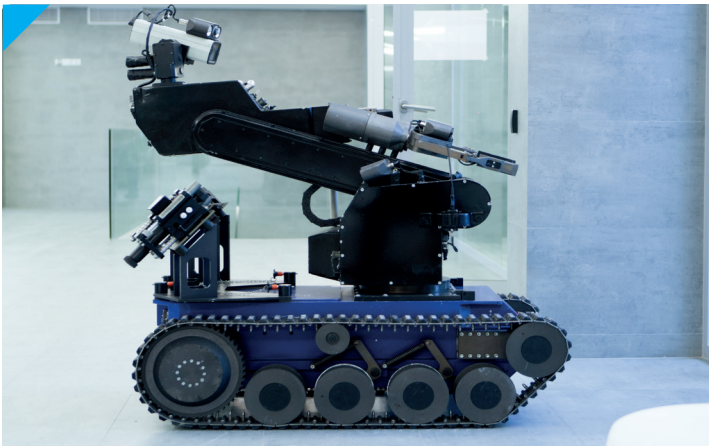
High vibration



Space saving



Modularity



→ **ROBOTICS**



Shock resistance



Space saving

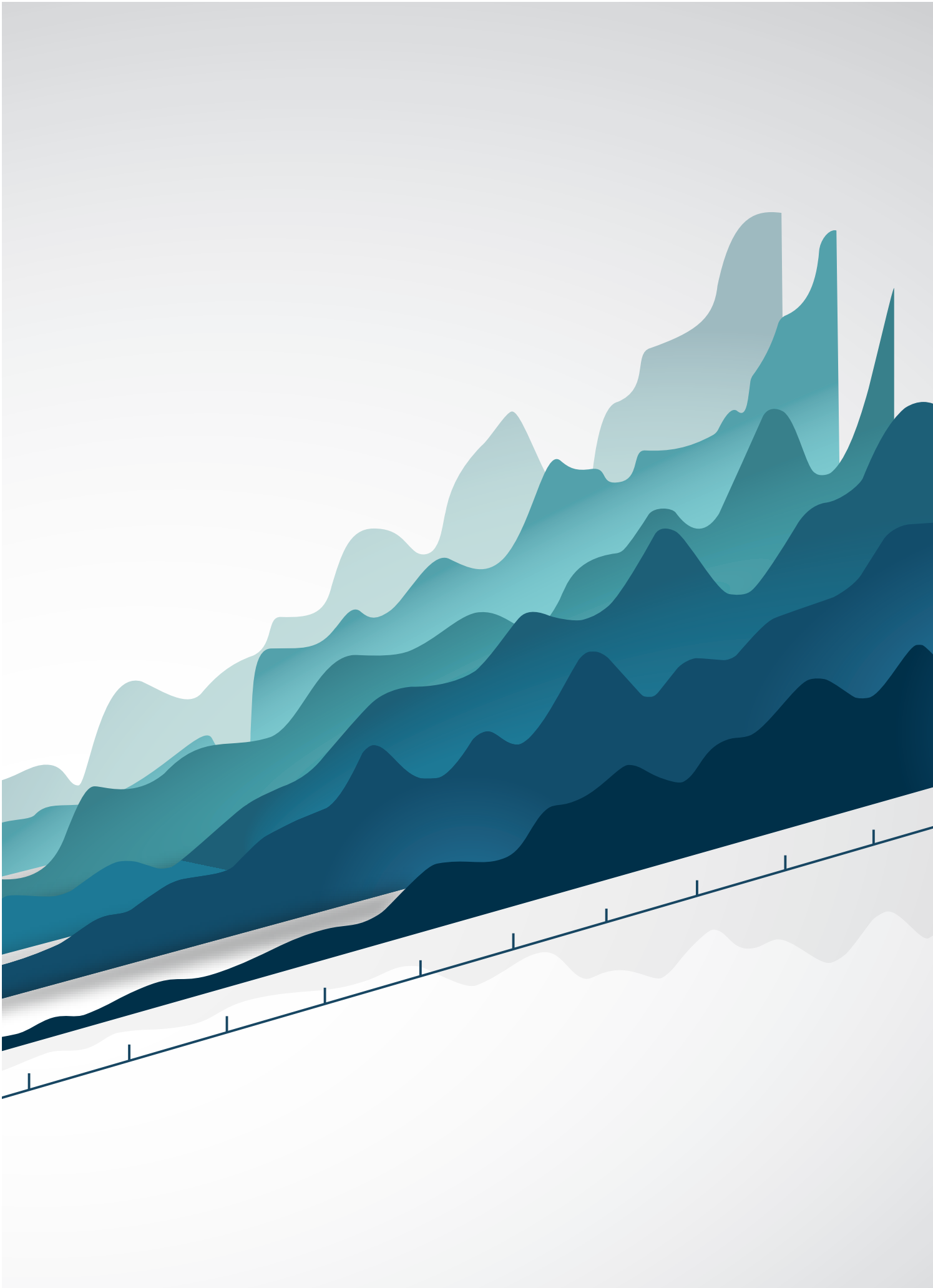


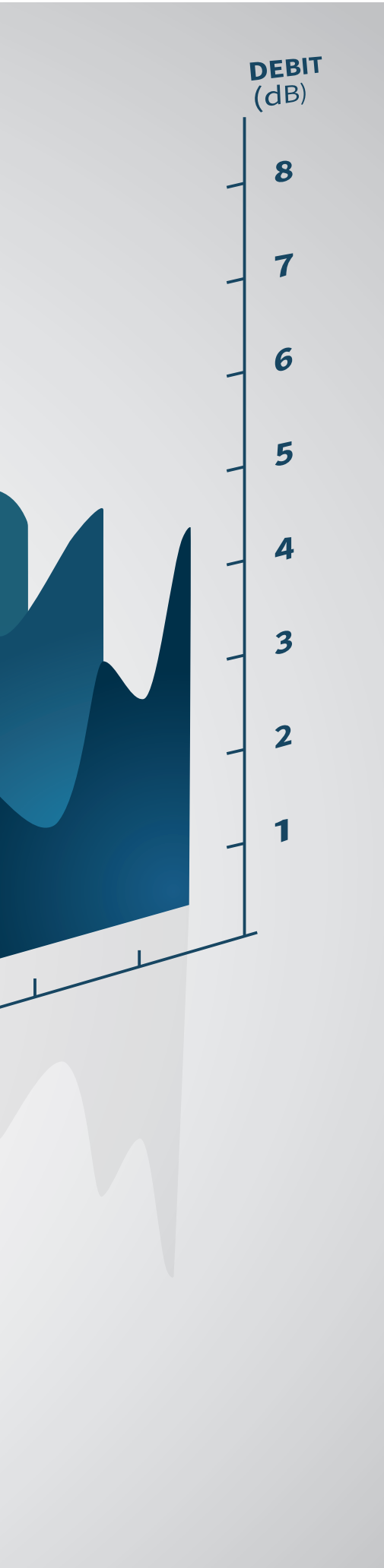
Modularity

YOUR
APPLICATION
DOESN'T
APPEAR?

WE HAVE
THE
SOLUTION

EN 4165_OPTIMUS
IS A HIGHLY VERSATILE
CONNECTOR





PRODUCT SPECS

ACCORDING TO

EN 4165
PERFORMANCES

**ALL OUR
ENGINEERS
SUPPORT YOU**

*We bring you concrete tips.
Saving time, more gains,
less stress.*



Performance	Results				
Electrical performance requirements					
Contact resistance low level EN2591-201	For shunted modules 8 mΩ initial Rc < 12 mΩ after test				
Contact resistance @ rated current EN2591-202	For shunted modules, In = 5 A : 8 mΩ initial Rc < 12 mΩ after test				
Discontinuity of contacts in the microsecond range EN2591-204 Method B	Standard contact: ≤ 1 μs				
Electrical continuity of the shell EN2591-205	<ul style="list-style-type: none"> - Between mated connectors: Class F: 1 mΩ initial; 2 mΩ after test Class W: 2.5 mΩ initial; 5 mΩ after test - Between shell and grounding contacts: 10 mΩ initial; 20 mΩ after test - Between end of chimney and backshell: Class F: 2 mΩ initial; 4 mΩ after test Class W: 2.5 mΩ initial; 5 mΩ after test - Between backshell and plug (or receptacle): Class F: 1 mΩ initial; 2 mΩ after test Class W: 2.5 mΩ initial; 5 mΩ after test 				
Insulation resistance EN2591-206 Method A	<ul style="list-style-type: none"> - @ Ambient temperature: 5 000 MΩ (unmated connectors); - @ Maximum operating temperature: 1 000 MΩ (unmated connectors); - After tests EN 2591-314, and during EN 2591-324: 1 000 MΩ (mated connectors); - After tests EN 2591-315: 1 000 MΩ (unmated connectors) except conductive fluids; - During tests EN 2591-301: 100 MΩ (mated connectors). 				
Temperature rise due to rated current EN2591-208	Applicable for shunted modules only: In = 5 A and Δθ°C ≤ 40 °C				
Surface transfer impedance EN2591-212 Initial and after tests ; connector mated with accessories	1 KHz	1 Mhz	10 Mhz	100 Mhz	
	5 mΩ	10 mΩ	20 mΩ	150 mΩ	
Shielding effectiveness from 100 MHz to 1 GHz EN2591-213 Initial and after tests ; connector mated with accessories	Frequency Mhz		Minimum attenuation (dB) Classes J, M, F and W		
	100		50		
	200		45		
	300		45		
	400		40		
	800		35		
1 000		30			
Lightning strike, current and voltage pulse EN2591-214 Not applicable for class C	Classes F and W: Current pulse F				
Voltage proof EN2591-207 Method A	Max. leakage current	Pressure	Connectors		
			Mated V r.m.s.	Unmated V r.m.s.	
	2 MA	Sea level	(size 22) 1 300 (other) 1 500	(size 22) 1 300 (other) 1 500	
		12,1 kPa (15 000 m)	1 000	600	
		4,7 kPa (21 000 m)	1 000	400	
1,1 kPa (30 000 m)	1 000	200			
Mechanical performance requirements					
Engagement of contacts EN2591-216	Applicable ≥ 1,27 mm (only for standard contact)				
Transverse load (external bending moment) EN2591-404	2 and 4 modules classes F, W Torque N.m Force rear plug: 50; Torque N.m rear accessory: 14				
Mechanical endurance EN2591-406 The rate shall not exceed five cycles/min.	Number of mating and unmating operations: 500				
Durability of contact retention system and seals (Maintenance ageing) EN2591-407	Applicable 50 cycles insertion/extraction for contacts in shunted modules				
Mating and Unmating forces EN2591-408 Screw plug: Method A	a) Mating and unmating of pairs of connectors				
	Housing size	Coupling torque N .m	Uncoupling torque N .m		Overtightening torque N.m
		± 0,1	min.	max.	± 0,1
	2 modules	1,1	0,7	1,7	3,00
	4 modules	1,3	0,7	2,2	3,00
b/ Self-locking system on the plugs only. The rotation torque of the coupling device in the uncoupling direction shall not be < 0,01 N.m during a 360° rotation. The ratio between the torque (uncoupling direction/coupling direction) shall not be less than 1,25.					

Performance	Results
Contact retention in insert EN2591-409 Preload: 1 daN Displacement <0.3 mm during and afetr application load	Contact size 22: Axial load 44N Contact size 20: Axial load 67N Contact size16: Axial load 110N Contact size 12: Axial load 110N Contact size 8: Axial load 110N
Holding force of grounding spring system EN2591-413 Not applicable on accessories and on push-pull latching mechanism	Gauge retention force, models W and F 2 modules: min 5 / max10 4 modules: min 10 / max 20
Stability of male contact in module EN2591-419	Contact size 22: Permitted deflection mm: 0.76 _ Force daN: 1.2 Contact size 20: Permitted deflection mm: 1.37 _ Force daN: 2.4 Contact size 16: Permitted deflection mm: 1.91 _ Force daN: 4.9 Contact size 12: Permitted deflection mm: 1.91 _ Force daN: 4.9 Contact size 8: Permitted deflection mm: 2.54 _ Force daN: 9.7
Use of tools EN2591-506	Force to be applied on tool: 13 N

Environmental performance requirements

Endurance @ temperature EN2591-301 Method B, test under load	Temperature: 175 °C Duration: 1 000 h			
Climatic sequence EN2591-302 EN2591-309 Dry Heat EN2591-310 Cold EN2591-311 Low air pressure EN2591-321 - Damp heat, cyclic test	Minimum temperature: (- 55 ± 2) °C Maximum temperature: (175 ± 2) °C			
Cold / low pressure and damp heat EN2591-303	Five cycles. Minimum temperature: (- 55 ± 2) °C			
Rapid change of temperature EN2591-305	TA: 175 °C +5 -0 TB: -55 °C +0 -5			
Salt mist EN2591-307	Classes W, J, M and C - 50 cycles of mating and unmating at a rate five cycles/min; - exposed to the salt mist: - mated for 452 h*, - then unmated for 48 h*; - subjected to 200 cycles of mating and unmating at the rate five cycles/min Model F * mated for 96h			
Sand and Dust EN2591-308	Wind velocity in the duct: (3,5 ± 0,5) m/s 1 cycle			
Air leakage EN2591-312 Method A	Differential pressure: 100 kPa Maximum leakage flow: 4 cm3/h/module			
Immersion at low air pressure EN2591-314	Module size	Contact P/N	Insulation resis- tance	Leakage current
	#16	M39029/76 M39029/78	1 Ω min. at 250 V	2 mA max. at 750 V
	#12	M39029/28 M39029/27	1 GΩ min. at 500 V	2 mA max. at 1 000 V
	#8	EN3155-068 EN3155-069	1 GΩ min. at 500 V	2 mA max. at 1 000 V
Fluid resistance EN2591-315	Table 39			
Flammability EN2591-317 Connectors mated. Method A	Test applicable			
Interfacial sealing EN2591-324	Pressure 1,1 kPa			
Shock EN2591-402 Method A	Severity 100 Number of shocks: one each way for each of the three directions (i.e. six shocks in total)			
Sinusoidal and random vibration EN2591-403 Method B	Figure 3 and Table 2, level G Duration: 8 h/axe on the three axis			
Magnetic permeability EN2591-513	< 2			
Mould growth Method A	Duration: 28d, Growth: 0; No prior washing; No surface etching			

Best-in class
sealing

As per EN2591

MODULE

Secured manufacturing

A READY-TO-PLUG SEALED COMPONENT

Reliable connection

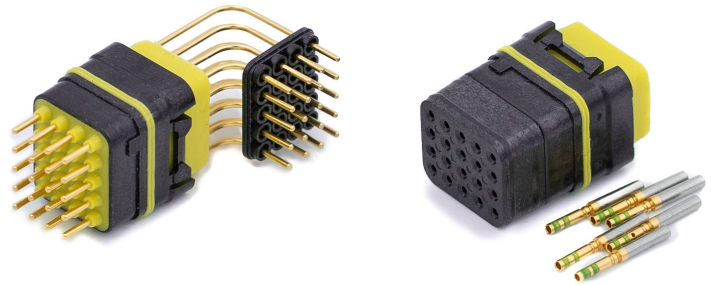
The module is at the heart of Optimus solutions: in a single component, it concentrates several high level functions for optimal performance in harsh environments.

Injected in one single operation, which increases reliability and the repeatability of the process, the silicone performs 3 main functions: the interfacial seal ensures a seal between mated modules and reduces arcing; the peripheral seal enables sealing between the module and its shell cavity; the rear grommet will compress around the wires and avoid any liquid ingress from the

harnesses. But that's not all: the module features moulded thermoplastic clips for high class contact retention, and an optimized module retention clip that makes the module able to fit in any adapted cavity: whether it is inside a standard Optimus, shell or directly in your equipment structure!

→ SOME OF OUR
AVAILABLE MODULES

01-08 : 1 contact size 8
04-12 : 4 contacts size 12
08-16 : 8 contacts size 16
12-20 : 12 contacts size 20
20-22 : 20 contacts size 22
30-23 : 30 contacts size 23
99-01 : 5 contacts size 22 + 6 contact size 16
99-10 : 8 contacts size 20 + 2 contact size 16
01Q28 : Quadrax



→ CODIFICATION RULES

MODULES ON CABLE

AS39029/57 AND /58 AND EN3155 CONTACT COMPLIANT

	Series	Nbr-Size	Sealing	Polarization	Contact
	A	x-x	1: without 2: with	N, A, B, C, D	A: w/o male contact B: w/o female contact M: with male contact F: with female contact
OPT	A	20-22	2	N	F
EN 4165	A	20-22	2	N	F

MODULES ON PCB

	Series	Nbr-Size	Sealing	Polarization	Gender	Type	PCB thickness	Plating
	A	x-x	1: without 2: with	N, A, B, C, D	P: pin S: socket	Y: straight V: bended 90°	3: 3.2 mm	G: gold T: tin RoHS
OPT	A	20-22	2	N	P	V		

Shells / ALUMINIUM & COMPOSITE

2 and 4 cavities

ADAPTED SURFACE TREATMENT

Black Nickel: 96 hours Salt Spray .
Olive Green Cadmium: 500 hours salt Spray.

ALUMINIUM SHELL

Optimus receptacles and plugs are machined in aluminium 6061, the recommended alloy for aeronautical application.

COMPOSITE SHELL

Looking for light weight solutions: check out our composite shells.

→ CODIFICATION RULES

	Surface Treatment	Type	Series	Nbr cavities	Polarization nut	Polarization nut position	Optional design for nut device	Panel gasket
RECEPTACLE	F: alu+black nickel W: alu+cadmium N: alu+nickel M: composite nickel J: composite cadmium	0: stackable 7: flange 0S: short stackable 7S: short flange	A	2: 2 cavities 4: 4 cavities	A: standard black 0: without 1 to 6: w, colour code	0: not mounted 1 to 6: mounted	None: std design A: w. hex. groove for nut B: w. captive nut	U: w/o M: w. conductive elastomer S: Non conductive elastomer
EN 4165	F	0	A	2	1	1		
OPT	F	0	A	2	1	1	A	U

	Surface Treatment	Type	Series	Nbr cavities	Reverse fixing	Polarization nut	Polarization nut position
PLUG	F: alu+black nickel W: alu+cadmium N: alu+nickel M: composite nickel J: composite cadmium	6: standard 9: rack / rack reversed	A	2: 2 cavities 4: 4 cavities	Omit: Standard R: only for rack reversed configuration	A: standard black 0: without 1 to 6: w, colour code	0: not mounted 1 to 6: mounted
EN 4165	F	6	A	2		A	0
OPT	F	6	A	2		A	0



Nicomatic also offers a large range of accessories, including backshells, covers, cable clamps and others: consult us to get the best combination for your need.



LINKING TECHNOLOGY AND PEOPLE



Meeting the highest quality standards is a lifelong commitment for our company. Certified to EN 9100 and ISO 9001 since 2009, both our organisation and our quality system are continuously improved, driven by a network of men and women committed to always delivering the best service to our customers.

At the heart of this system is a dedication to innovation and performance optimisation. With the adoption of EN 4165, Nicomatic has mastered the challenge of combining state-of-the-art industrialisation within an agile and learning ecosystem. The know-how and commitment of our employees have enabled us to meet this challenge with ease. Our standard Optimus solutions are qualified and certified* according to the EN 4165 standard.

**Further details can be found at nicomatic.com*

CONNECTION
EMOTION
HUMAN TO HUMAN

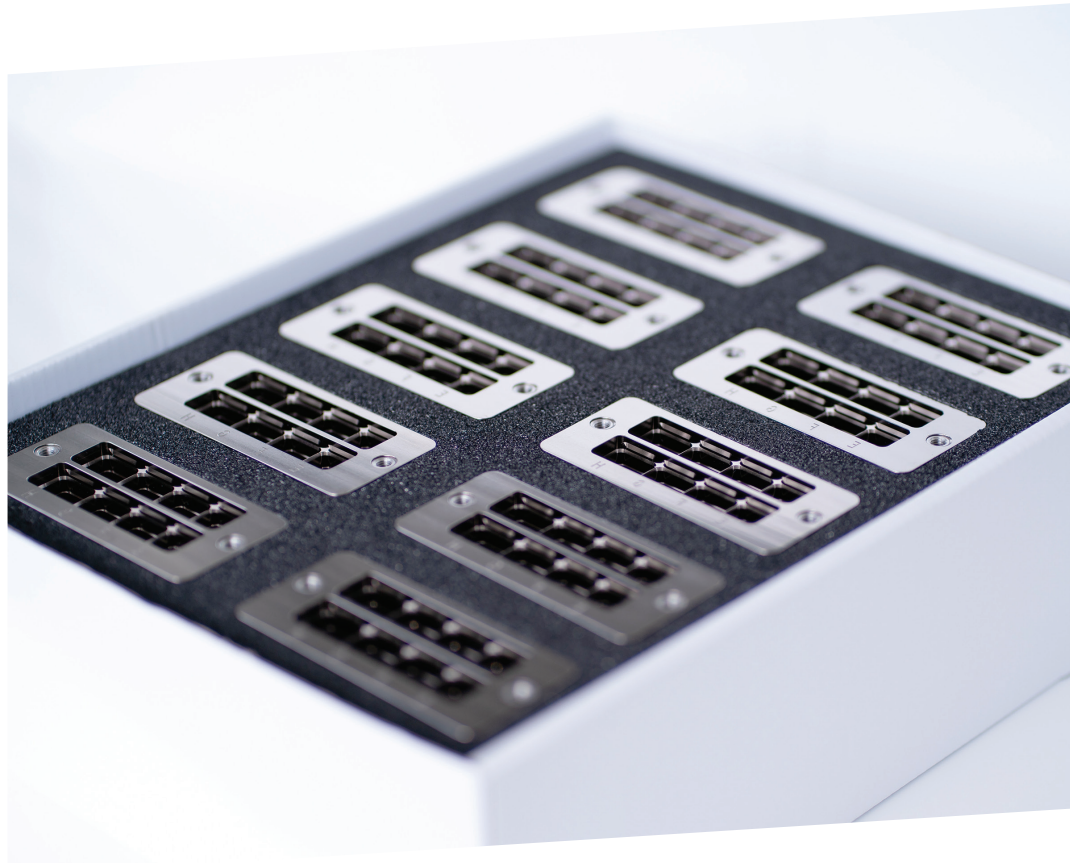


Overmolding capabilities, Nicomatic production site

QUALITY
REPEATABILITY
PRODUCTIVITY

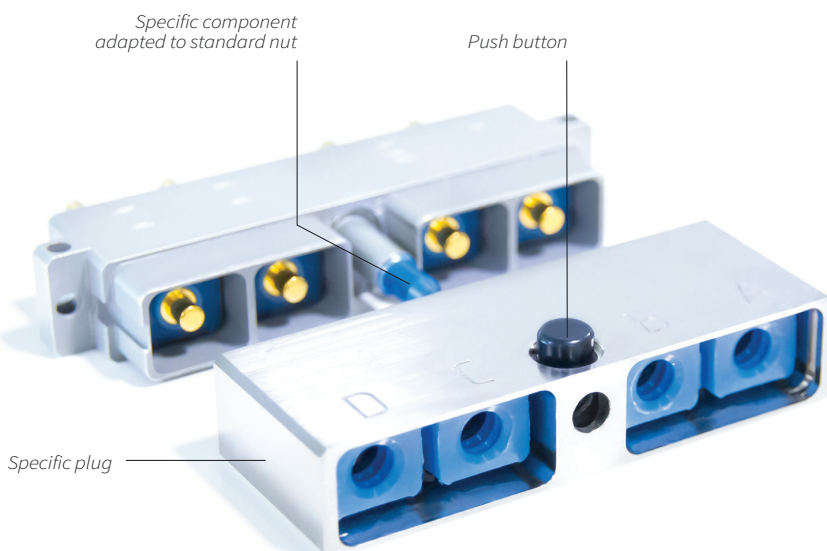
OPTIMUS | EXPLORING THE SPECIFIC

Particularly agile, autonomous in all techniques, Nicomatic continues to support you with many standard components that deliver a customised solution: Optimus, the superlative form of the Latin word bonus, the origin of the word “bon” meaning good in French, therefore honours its French origin and will delight those who remember “Transformers”: its uniqueness lies here, since the number of possible combinations is infinite.



Standard cavities but custom shells...

→*INNOVATIVE TOUCH*



Nicomatic innovates and brings its special touch in I/O rectangular connectors:

- Mate/Unmate without using any tool
- Nicomatic kit : Plug + Nut Component, adapted to any standard EN 4165 receptacle
- Easier to operate in a handy and timely manner
- Saves assembly and maintenance time

Example of application: when connection/ disconnection cycles are high or when using the connector for test phases.

CREATIVE INTERCONNECT SOLUTIONS

With over 40 years of experience, Nicomatic combines a proven track record and continuous innovation.

We provide solutions for defense, security, energy, space, civil avionics, and many other applications, respecting our core values based on service, quality and close relationship with our customers.

HUMAN FACTOR

is the key to success.

*We promote initiative and responsibility,
We encourage creativity & reactivity,
To better meet your needs and anticipate your requirements.*

Ready to join our team ?

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